

VICOTE[™] COATINGS 800 SERIES Quick 10 Step Guide For Optimum Results

Substrate to be thoroughly cleaned and degreased.

2Grit blast the substrate to give a profile 20 -25% of the total coating DFT (Dry Film Thickness). A further solvent wash is advisable.

3VICOTE dispersion to be thoroughly mixed before use (do not use a high shear mixer).



4 Apply the dispersion until an even wet surface is achieved. HVLP guns have proved effective with tip sizes of between 0.7mm and 1.8mm.

5 Allow the coated part to remain at ambient air temperature for 5 minutes.

6 Place the part in an oven set to 120°C (248°F) for 5 minutes.

Ramp the oven up to 400°C (752°F) or transfer the part to an oven set to 400°C (752°F).

8 Once PMT (Peak Metal Temperature) is reached leave the part for another 5 – 10 minutes to allow the coating to melt flow.

9 Remove the part from the oven and let cool to ambient temperature.

10If another coat is required, cool the part to ambient temperature and then repeat from step 4.

For further technical assistance please contact your local Victrex office or Technical Centre.

High Temperature Performance Coatings For Strength and Durability

www.vicote.com



For more than three decades, Victrex has collaborated with customers to understand their challenges and deliver high-performance solutions and unmatched expertise. As the industry continues to increasingly use standards to evaluate polymer performance, it becomes even more critical to understand best practices to improve confidence in component service life. The frequently asked questions that have been provided are a start. Please consult with Victrex should there be any specific questions or concerns. A company with cutting-edge polymeric solutions, streamlined production facilities, application development expertise, unmatched technical support and a presence across the globe—that's a future performance partner.



• Subsidiaries

World Headquarters

Victrex plc Hillhouse International Thornton Cleveleys Lancashire FY5 4QD United Kingdom Tel: + (44) 1253 897700 Fax: + (44) 1253 897701 Email: victrexplc@victrex.com

Americas

Victrex USA Inc 300 Conshohocken State Road Suite 120 West Conshohocken, PA 19428 USA Tel: + (1) 800-VICTREX Tel: + (1) 484-342-6001 Fax: + (1) 484-342-6002 Email: americas@victrex.com

Europe

Victrex Europa GmbH Langgasse 16 65719 Hofheim/Ts. Germany Tel: + (49) 6192 96490 Fax: + (49) 6192 964948 Email: eurosales@victrex.com

Asia Pacific

Victrex Japan Inc Hanai Building 6F 1-2-9 Shiba-Kouen Minato-ku Tokyo 105-0011 Japan Tel: + (81) 35777 8737 Fax: + (81) 35777 8738 Email: japansales@victrex.com

Asia Pacific

Victrex High Performance Materials (Shanghai) Co Ltd Part B Building G No. 1688 Zhuanxing Road Xinzhuang Industry Park Shanghai 201108 China Tel: + (86) 21-6113 6900 Fax: + (86) 21-6113 6901 Email: scsales@victrex.com

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